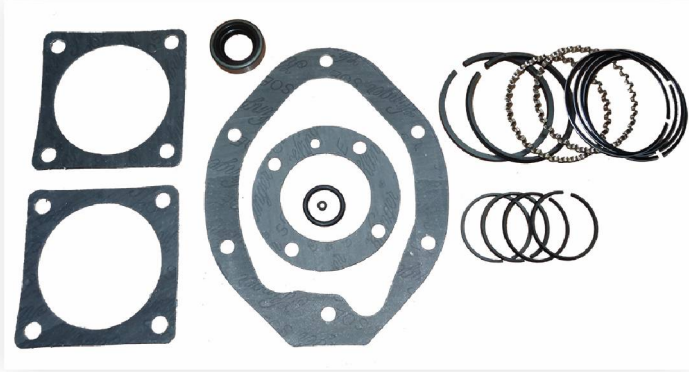


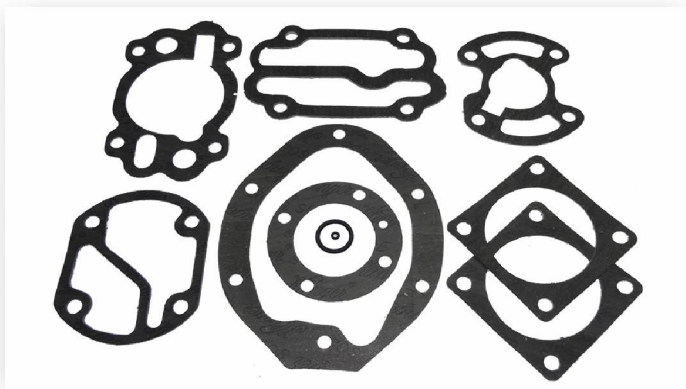
## Service KIT For Model 234

### 4. Ring/Gasket Kit 32198301



No.	Description	QTY	Part No.	Part No.	SET
D	Ring/Gasket Kit			32198301	1
	– HP Ring Set	1	37138237		
	– LP Ring Set	1	32194276		
	– Oil Seal	1	32204521		
	– Oil Filler Plug O-Ring	1	95022158		
	– O-Ring	1	95022695		
	– Flange Gasket	2	30294227		
	– Frame End Cover Gasket	1	30299226		
	– Shaft End Cover Gasket	1	30295034		
	Total	9			

### 5. Gasket Set 32159311



No.	Description	QTY	Part No.	Part No.	SET
E	Gasket Set (S/N. 568000 And Up)			32159311	1
	– Oil Filler Plug O-Ring	1	95022158		
	– O-Ring	1	95210225		
	– LP Head Gasket	1	32232761		
	– LP Head Spacer Gasket	1	30280499		
	– Cylinder Flange Gasket	2	30294227		
	– Frame End Cover Gasket	1	30299226		
	– Shaft End Cover Gasket	1	30295034		
	– HP Spacer Gasket	1	32144545		
	– HP Head Gasket	1	32144552		
	Total	10			